

ROLEC Gehäuse-Systeme GmbH

Maximum tightening torque for lid screws							
aluNORM				polyTOP / Ex			
AS 060	up to	AS 104	3,0Nm	PT 080	up to	PT 104	2,0Nm
AS 120	up to	AS 324	4,0Nm	PT 120	up to	PT 400	2,5Nm
AD 080	up to	AD 104	3,0Nm	polyDOOR			
AD 120	up to	AD 324	4,0Nm	PD 120	up to	PD 202	2,5Nm
AF 080	up to	AF 104	3,0Nm	PD 120 FE	up to	PD 202 FE	2,5Nm
AF 120	up to	AF 324	4,0Nm	polyKOM / Ex			
AH 100	up to	AH 104	3,0Nm	PK 081	up to	PK 084	2,0Nm
AH 120	up to	AH 244	4,0Nm	PK 121	up to	PK 411	2,5Nm
aluCASE / aluDISC				starCASE			
AC 052 / AR 080	up to	AC 074 / AR 080	2,5Nm	SC 090	up to	SC 172	1,0Nm
AC 090 / AR 100	up to	AC 202 / AR 160	3,0Nm	technoCASE			
conFORM				technoBOX			
EK 081	up to	EK 083	2,5Nm	TBA 060	up to	TBA 162	1,0Nm
EK 121	up to	EK 162	3,5Nm	aluFACE			
EKF 081	up to	EKF 083	2,5Nm	KE 160	up to	KE 242	4,0Nm
EKF 121	up to	EKF 162	3,5Nm	KVF 120	up to	KVF 324	4,0Nm
contROL				KVE 120	up to	KVE 324	4,0Nm
EKT 082	up to	EKT 083	2,5Nm	handCASE			
EKTF 082	up to	EKTF 083	2,5Nm	HCF 080	up to	HC 100	2,5Nm
aluKOM / Ex				aluCLIC / aluSMART			
AK 060			2,0Nm	ACL 092	up to	ACL 132	3,0Nm
AK 061	up to	AK 084	2,5Nm	ASM092	up to	ASM132	3,0Nm
AK 120	up to	AK 312	3,5Nm	technoPLUS			
aluTWIN							
ATF 100	up to	AT 100	3,0Nm				
AT 160	up to	AT 162	4,0/3,5Nm				
KTE 160	up to	KTE 162	4,0/3,5Nm				
mobilCASE							
Set DF/DK/PG 80 - 130 P1/P2			1,0Nm				

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TP090	up to	TP172	1,0Nm				
inoCASE mini A2 / A4				inoCASE A2 / A4			
IC070	up to	IC093	1,5Nm	IC110	up to	IC302	1,5Nm
ICC070	up to	ICC093	1,5Nm	ICC110	up to	ICC302	1,5Nm
aluDISC				aluPLUS			
AR 080			2,5Nm	AP082	up to	AP102	2,5Nm
AR100	up to	AR160	3,0Nm	AP120	up to	AP162	3,0Nm