

**125.324.000**  
**aluFACE KVE 324**



**technical data**

Material	Aluminum
Protection class	IP 65/66 EN 60529
Colour	Lid RAL 7040 RAL 7040, Bottom RAL 7035 RAL 7035
Length	25.197"   640 mm
Width	12.598"   320 mm
Height	5.315"   135 mm
Weight (g)	9510 g
Country of manufacture	Germany
Customs tariff number	76169910

## aluFACE

### VERSATILE CONTROL/COMMAND ENCLOSURES IN DIECAST ALUMINUM

#### IP 65, IP 66

#### The most important product features:

- Enclosure material: Die-cast aluminium, Framework: Corner pieces from die-cast zinc and aluminium profiles
- Front plate: 3 mm aluminium, anodised silver
- Enclosure surface: powder coating, RAL 7040/7035
- KE: 1-piece framework
- KCE/KSE: 2-piece lid with flat or high framework, integrated lock and hinges
- KVE/KVF: 2-piece lid with flat framework and bottom
- Handle system in RAL 3020 or RAL 9005
- Single-channel mounting for greater installation volume
- Ideal connection to the suspension systems taraPLUS and profilPLUS
- Lid screws stainless steel 1.4567
- Ingress protection IP 65
- Enclosure seal: TPE moulded gasket, silicone-free, O-ring gasket (CR), Profile seal (CR)

---

aluFACE is a robust and highly versatile range of command and control enclosures which feature fixed or hinged front sections. The enclosures are ideal all types of industrial controls and display technology.

The aluFACE range is available in six different versions with diecast aluminum base sections and diecast or extruded frame lids. The enclosures are supplied with an anodized aluminum front panel which is recessed to protect controls and keypads. Internal threaded screw bosses are provided for fixing PCBs, support rails, mounting plates etc. The larger enclosures in the range can be mounted to our suspension arm systems.

We can supply aluFACE enclosures fully customized to your requirements.

#### Enclosure sizes

6 variants - 66 dimensions of L x W x H

KTE range: Secure connection technology in connection space (opened independently), both chambers can be separated, various lid variants, ingress protection IP 66

KE range: Flat framework, single-piece aluminum frame, front plate without visible screws, aluminum front plate, easy to assembly, ingress protection IP 66

KSE range: High framework, two-piece lid, with lock and hinges, ingress protection IP 65

KCE range: High framework, two-piece lid, with lock and hinges, ingress protection IP 65

KVE range: Flat framework, two-piece lid, inexpensive screwed version, ingress protection IP 65

KVF range: Flat framework, flat bottom, two-piece lid, inexpensive screwed version, ingress protection IP 65

#### Additional info

Enclosure

Diecast aluminum

EN AC 44300/EN AC-44200 (DIN EN 1706)

1° mold slope for casting ejection > internal circumference dimensions decrease by 1° towards enclosure bottom.

Front door (KSE/KCE range): Extruded aluminum profiles

Diecast zinc corner pieces with standard front plate: Aluminum 3 mm, Al Mg 1, silver anodized

Optional: Finished front plates, bored, stamped, engraved or printed

Optional: Steel pipe handle frame, powder coated, RAL 3020, traffic red or RAL 9005 black

Closure (KSE/KCE range): Hinges and locks on the narrow sides (side W), optionally also on the long sides (side L)

Fastening

With ROLEC suspension arm system taraPLUS and profiPLUS or attached to wall

Internal mounting

Fastening thread M6 on the enclosure floor

Ingress protection

IP 65, IP 66 / EN 60529

Gasket

Depends on variant and size:

Chloroprene O-ring gasket (CR)

or TPE molded gasket, silicone-free

Surface

Powder coating

Enclosure: RAL 7035, light gray

Front frame: RAL 7040, window gray

Optional: Special colors

Customizing

Learn more about our full customizing service for installation-ready enclosures



<https://www.rolec-usa.com/en>

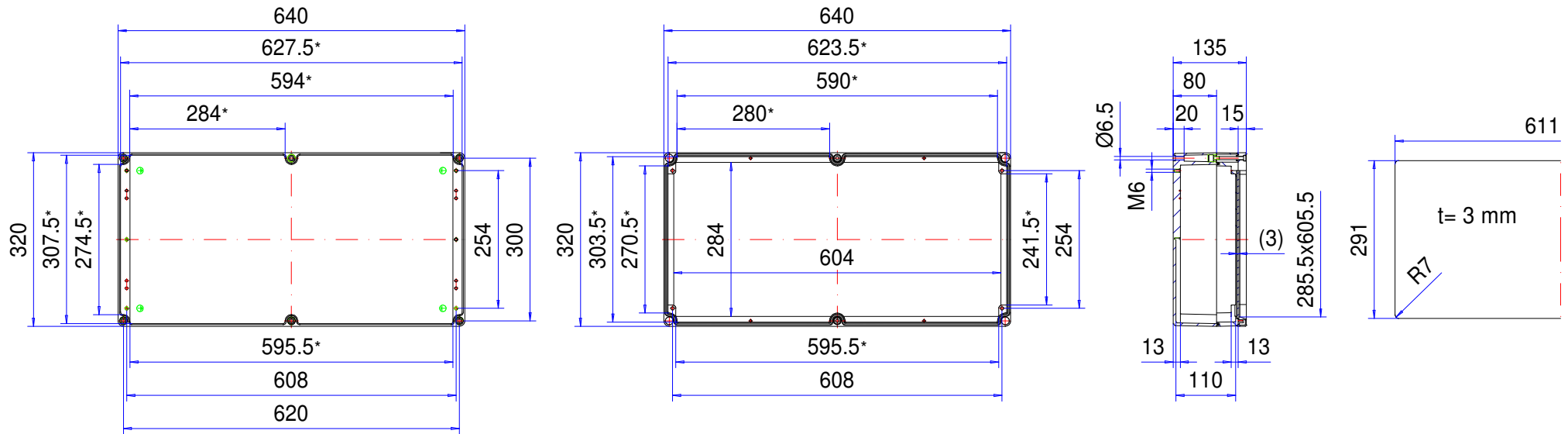


Our *passion* is enclosures.

# Enclosure series aluFACE

Type: KVE 324

Material-No.: 125.324.000



\* Please note: Mould slope for casting ejection, dimensions in the amount of the bottom!

Enclosure material	GD-Al Si 12 (DIN 1725)		Weight	9.510 g
Lid screws	4x stainless steel 1.4567 (V2A), captive		Earthing screws	4x M6x9, copper-plated
Gasket	1x TPE moulded gasket, siliconefree, black		Coating	Powder coating RAL 7040, window grey + RAL 7035, light grey
Ingress protection	IP66 EN 60529		Tolerance	GTA 13/5 DIN 1688-4 (outside dimensions ±0,5mm)